



IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

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Confirmation No.

9367

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Serial No.:

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28863

Examiner:

Darin Roberts

Group Art Unit:

3762

Docket No.:

1023-288US01

Title:

MEDICAL DEVICE PROGRAMMER WITH REDUCED-NOISE POWER

SUPPLY

DECLARATION UNDER 37 C.F.R. 1.132

Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

We, Alex C. Toy and John W. Forsberg, declare as follows:

- 1. We are named inventors in above-referenced Patent Application Serial No. 10/693,012.
- 2. We are employees of Medtronic, Inc., the Assignee of record for the present application.
- 3. The above-referenced Patent Application Serial No. 10/693,012 claims priority to Provisional Patent Application Serial No. 60/508,511 filed October 2, 2003.
- 4. More than one year prior to October 2, 2003, Medtronic, Inc. requested that Benchmark Electronics, Inc. manufacture 222 programmers for a medical device pursuant to assembly drawings shown in Exhibit A. Exhibit A is a two-page document assigned document number 502814 and relates to a programmer with model number 37741 ("Model 37741

programmer"). On sheet 1, Exhibit A illustrates an assembly view of a Model 37741 programmer for a medical device. On sheet 2, Exhibit A illustrates an assembled view of a Model 37741 programmer for a medical device. Medtronic Inc. confidential and proprietary information has been reducted from Exhibit A.

- 5. More than one year prior to October 2, 2003, Benchmark Electronics, Inc. manufactured 222 Model 37741 programmers pursuant to the request from Medtronic, Inc.
- 6. At least 89 of the 222 Model 37741 programmers manufactured by Benchmark Electronics, Inc. more than one year prior to October 2, 2003 were used for experimental purposes, as evidenced by Exhibits B-D. Exhibit B is a forty-nine page document assigned document number 288117-70205 and entitled, "Neuro Patient Programmer Platform Electrical DVT Report." Exhibit C is a one page screen print of an internal electronic document storage and retrieval system at Medtronic, Inc., which indicates that document number 288117-70205 (Exhibit B) was modified on October 7, 2002 and June 28, 2003. Exhibit D is a twenty-nine page document entitled, "DVT Test Data for 288117-70020," and summarizes the results of tests conducted in May 2002 and June 2002. Medtronic Inc. confidential and proprietary information has been redacted from Exhibits B and D.
- 7. The remainder of the 222 Model 37741 programmers manufactured by Benchmark Electronics, Inc. more than one year prior to October 2, 2003 were not used for the tests reflected in Exhibits B and D and were used internally by Medtronic, Inc. employees for development purposes.
- 8. In view of this Declaration and the content of Exhibits A-D, it is clear that the 222 Model 37741 programmers manufactured by Benchmark Electronics, Inc. were not "in public use or on sale in this country, more than one year prior to the date of application for patent in the United States" under 35 U.S.C. § 102(b).

We hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Date: Oct. 4, 2006

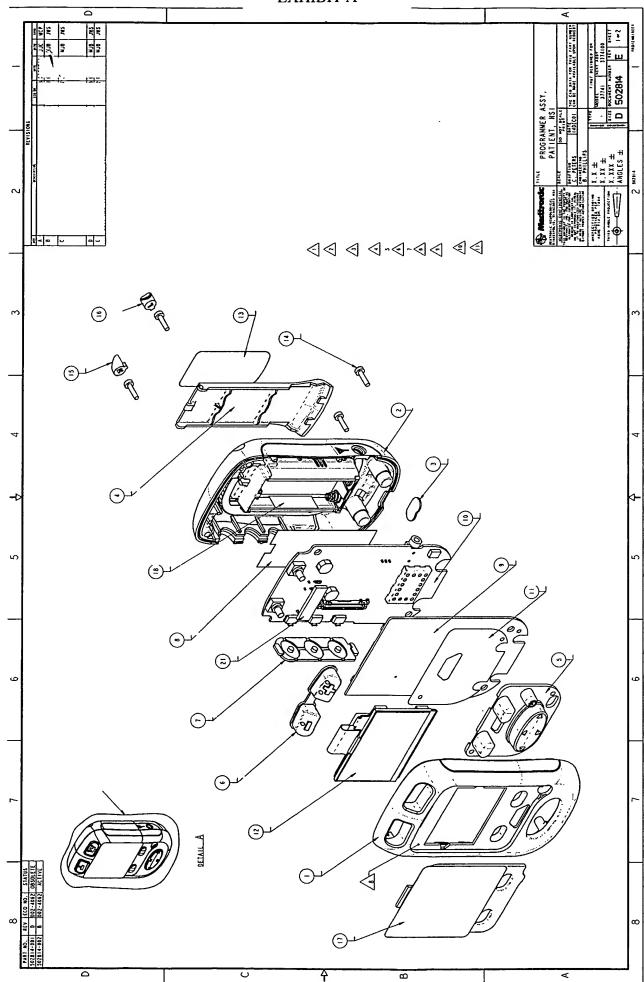
Signed: C. Toy

Alex C. Toy

Date: Oct 4, 2006

Signed:

-3-



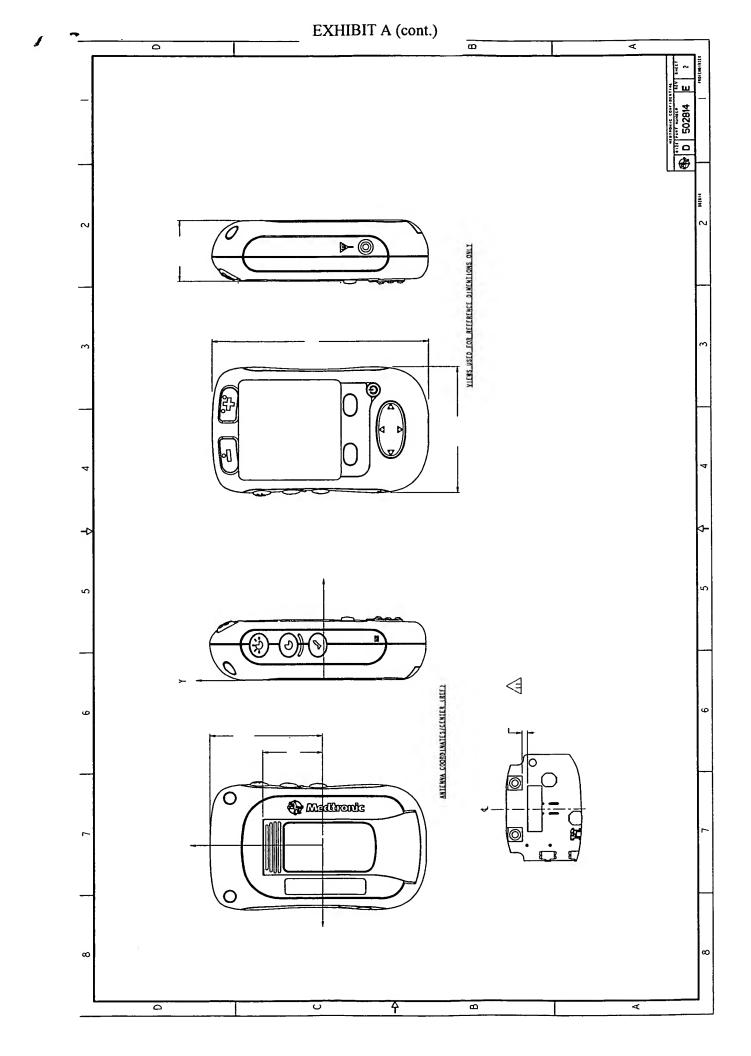


EXHIBIT B

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 1 of 49
Title: Neuro Patient Programmer Pla	atform Electrical DV	Γ Report		

Revision History:

Revision	Comments
1.0	Initial release for routing



Neurological

Document Number 288117-70205

Rev/Version 1.0

Sht 2 of 49

Title: Neuro Patient Programmer Platform Electrical DVT Report

1	INT	RODUCTION	3
	1.1	Purpose	. 3
	1.2	Scope	. 3
	1.3	Document Overview	. 3
2	DE	FERENCES AND DEFINITIONS	A
2			
	2.1	Internal Medtronic References	
	Note	e: Document revisions referenced in DVT Plan	
	2.2	External References	
	2.3	Definitions, Acronyms, and Abbreviations	4
3	TES	ST RESULTS SUMMARY	. 5
	3.1	Test Paths	6
4	FLE	ECTRICAL TESTS	. 7
•	4.1	Power Source Tests	
	4.1	4.1.1 Current Drain Test	
		4.1.2 Supply Voltage Range Test	
	4.2	Input/Output Connections Tests	
		4.2.1 Keypad Interface Test	11
		4.2.2 Display Interface Test	12
		4.2.3 External Antenna Interface Test	
		4.2.4 Infrared Port Interface Test	
		4.2.5 Audio Transducer Test	11
	4.3	Internal Resources Tests	
	4.3	4.3.1 Memory Test	
		4.3.2 Real-Time Clock Backup Test	20
		4.3.3 Real-Time Clock Accuracy Test	21
		4.3.4 A/D Measurements Test	
		4.3.5 D/A Control Voltages Test	
	4.4	Transmit Telemetry (Downlink) Tests	25
		4.4.1 Magnetic Field Intensity Test	
		4.4.2 Burst Characteristics Test	
	4.5	Receive Telemetry (Uplink) Tests	30
		4.5.1 Detection Threshold Test	
		4.5.3 Noise Immunity Test	
		4.5.4 Signal Distortion Test	
		4.5.5 Turnaround Time Test	40
		4.5.6 Hold Drift Test	41
		4.5.7 New-Battery FET Test	
	4.6	Telemetry Performance Tests	
		4.6.1	44
5	CO	MPLETION	49

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 3 of 49
Title: Neuro Patient Programmer Pl	atform Electrical DV	T Report		

1 INTRODUCTION

This document is the electrical Design Verification Test (DVT) Report for the 37741 Patient Programmer Platform.

1.1 Purpose

The purpose of this report is to document the results of test plan

1.2 Scope

This report applies only to design verification testing of the 37741 Patient Programmer Platform.

1.3 Document Overview

This document is organized as follows:

- · Section 2 contains references and definitions.
- Section 3 contains a table with the list of tests, software revisions, sample sizes, and test results.
- Section 4 contains the results of the electrical design verification tests.

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 4 of 49		
Title: Neuro Patient Programmer Platform Electrical DVT Report						

2 REFERENCES AND DEFINITIONS

This section identifies internal and external reference documents that augment the information provided in this document. It also defines terms, acronyms, and abbreviations used within the document.

2.1 Internal Medtronic References

Number	Name
120275	
215387	_
288117-70040	
288117-70044	
288117-70029	
503011001	
288117-70200	

Note: Document revisions referenced in DVT Plan.

2.2 External References

Reference the PEM Electrical Specification for external specification standards.

2.3 Definitions, Acronyms, and Abbreviations

ARB: Arbitrary Waveform Generator

ARB equipment: One or more arbitrary waveform generators, used alone or in conjunction to generate sophisticated waveforms.

DUT: Device Under Test **DVT:** Design Verification Test

DVT Console: The test console needed to perform the tests specified herein.

ES: Electrical Specification #120275
GPIB: General Purpose Interface Bus
PEM: Patient Electronic Module

PP: Patient Programmer POR: Power On Reset

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 5 of 49
Title: Neuro Patient Programmer Pl	atform Electrical DV	T Report	·	

3 Test Results Summary

Table 1 summarizes the results of all electrical design verification testing. Section 4 details each test setup, criteria, and results.

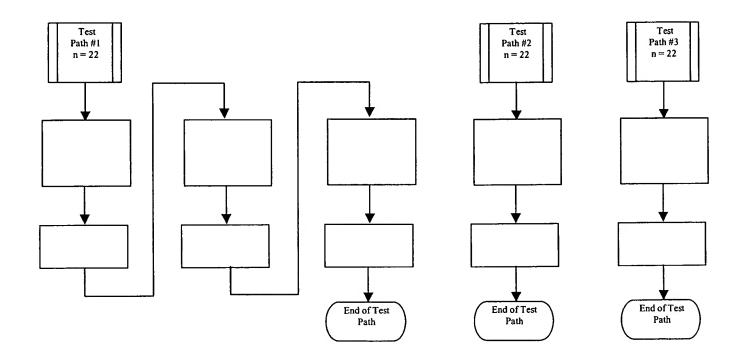
- Test data is stored as 288117-70200.
- Table 1 indicates test name, sample size, DUT software revision, Test Script Software revision, test path, and results.
- Test paths are shown in section 3.1.

Table 1

Test Name	Sample Size	DUT Software Revision	Script Software Test Revision	Test Path	Results
	22		_	_	PASS
	22				PASS
	22		_		PASS
	22		_	_	PASS
	22				PASS
	22		_	L _	PASS
	22				PASS
	22				PASS
	22		_		PASS
	22	_	_		PASS
	22		_		PASS
	22	_	_		PASS
	22		_		PASS
	22	_	-		PASS
-	22		_		PASS
T	22		_	_	PASS
<u> </u>	22		_		PASS
<u> </u>	22		_		PASS
	22		_	_	PASS
Ţ	22	_	_	_	PASS
ļ	22		_	_	PASS
<u> </u>	1			_	PASS

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 6 of 49
Title: Neuro Patient Programmer Pl	atform Electrical DV	T Report		

3.1 Test Paths



Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 7 of 49
Title: Neuro Patient Programmer Pla	atform Electrical DV	Г Report		

4 ELECTRICAL TESTS

This section specifies electrical tests performed on the 37741 Patient Programmer Platform.

4.1 Power Source Tests

4.1.1 Current Drain Test

4.1.1.1 Objective

To verify the current drain meets the requirements specified in the *Power Source* section of the PEM Electrical Specification.

4.1.1.2 Method and Equipment

4.1.1.3 Test Cases

There are _ test cases for transmit using all combinations of test values below:

Parameter	Test Values	Units		
	+			
	‡			

The

There are test cases

using all

combinations of test values below:

Parameter	Test Values	Units
		<u> </u>
	+	
-	+	+

There are test cases

using two

combinations of test values below:

Parameter	Test Values	Units
	Ī	
	1	
	T	T

There are total test cases.

4.1.1.4 Acceptance Criteria

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 8 of 49		
Title: Neuro Patient Programmer Platform Electrical DVT Report						

Condition)		(%)	Current Drain (mA) MAX		
Operating Condition (Ref.	Antenna	Duty Cycle (%)	V	v	v
Row A	INT				
Row B	INT				
Row C	INT				
Row D	INT				
Row E	INT				
Row F	INT				
Row G	INT				
Row H	EXT			Γ	
Row I	INT				
Row J	INT	[<u></u> .]			

Note 1:

4.1.1.5 <u>Test Setup</u>

1

2.

3.

4.

4.1.1.6 <u>Test Procedure</u>

1.

2.

3.

4.

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 9 of 49			
Title: Neuro Patient Programmer Platform Electrical DVT Report							

4.1.1.7 *RESULTS* **PASS**

All devices met the acceptance criteria.

Operating Condition		Current Drain (mA) MAX														
Row	Spec	Min	Мах	Mean	Std Dev	Spec	Min	Мах	Mean	Std Dev	Spec	Min	Мах	Mean	Std Dev	
Α							Ţ	L.	L.	Į .			↓ .	_		Ш
В	$[\]$			L.		\perp	[.		_] _		↓ .	↓ _		L -	Ш
С				L.	L 1		L .	L.	L.	ļ <u>.</u>		⊥ -	↓ .	_		\sqcup
D		L.		L.	1		L.	L.	L.	ļ .		┷ -	↓ .	↓ -	Ļ <u> </u>	Ш
E_		_	<u> </u>	L.	1 1		L .	L.	L.	_	\sqcup	1 -		<u> </u>	<u></u>	Ш
F		L.	L.	L.	↓ ↓	_	ļ.	L.	┗ -			1 -	↓ .	↓ -	┞ -	Ш
G		L.		<u>.</u> .	↓ ↓	4	↓ .	Ļ .	↓ -	↓ .	Ш	4 -	↓ -	↓ -	┡ -	Ш
Н		L.	L.	L.	1 1	_	ļ	L.	L.	↓ .	\sqcup	1 -	↓ -	<u> </u>	Ļ -	Щ
		L -	ļ.	L .	↓ ↓		1.	L .	↓ .	ļ .	\sqcup	1 -	ļ .	ļ		\sqcup
J			<u> </u>	<u> </u>	L J	l_							<u> </u>		l	

4.1.2 Supply Voltage Range Test

4.1.2.1 Objective

To verify the supply voltage range meets the requirements specified in the *Power Source* section of the PEM Electrical Specification.

4.1.2.2 Method and Equipment

4.1.2.3 <u>Test Cases</u>

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 10 of 49			
Title: Neuro Patient Programmer Platform Electrical DVT Report							

Parameter	Test Values	Units
•	-	
	1	l

The

There is test case without transmit:

Parameter	Test Values	Units
_		
-		

4.1.2.4 Acceptance Criteria

|--|

4.1.2.5 <u>Test Setup</u>

1.

2.

3.

4.

4.1.2.6 <u>Test Procedure</u>

1

2.

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 11 of 49		
Title: Neuro Patient Programmer Platform Electrical DVT Report						

4.1.2.7 RESULTS PASS

All devices met the acceptance criteria.

Operating	Antenna	Supply Vo	Supply Voltage Range (Volts)			
Condition	Antenna	Min	Max	Avg	Std Dev	
		<u> </u>				
	_				T -	

4.2 Input/Output Connections Tests

4.2.1 Keypad Interface Test

4.2.1.1 Objective

To verify the keypad interface meets the requirements specified in the *Input/Output Connections* section of the PEM Electrical Specification.

4.2.1.2 Method and Equipment

4.2.1.3 Test Cases

Parameter	Test Values	Units
-		

4.2.1.4 Acceptance Criteria

4.2.1.5 <u>Test Setup</u>

1.

2.

3.

4.2.1.6 <u>Test Procedure</u>

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 12 of 49	
Title: Neuro Patient Programmer Platform Electrical DVT Report					

3.

4.2.1.7 RESULTS PASS

All devices met the acceptance criteria.

	Keypad Interface (pass/fail)	_
Tests			
	Pass	Pass	Pass
_	Pass	Pass	Pass

4.2.2 Display Interface Test

4.2.2.1 Objective

To verify the display interface meets the requirements specified in the *Input/Output Connections* section of the PEM Electrical Specification.

4.2.2.2 <u>Method and Equipment</u>

4.2.2.3 <u>Test Cases</u>

There are test cases using combinations of the test values below:

Parameter -	Test Values	Units
_	i	

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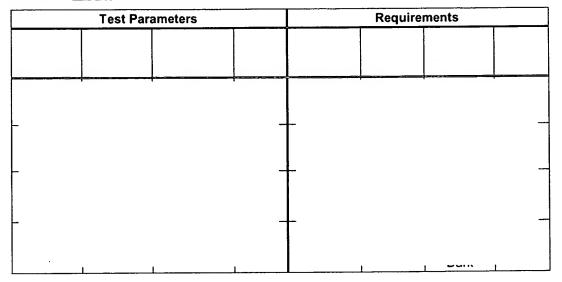
Document Number 288117-70205

Rev/Version 1.0

Sht 13 of 49

Title: Neuro Patient Programmer Platform Electrical DVT Report

4.2.2.4 Acceptance Criteria



4.2.2.5 Test Setup

1.

2.

3.

4.2.2.6 Test Procedure

1.

2.

3.

4.

4.2.2.7 RESULTS PASS

	Display Interface (pa	ss/fail)	
Test			
	Pass	Pass	Pass
_	Pass	Pass	Pass
-	Pass	Pass	Pass

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 14 of 49		
Title: Neuro Patient Programmer Platform Electrical DVT Report						

4.2.3 External Antenna Interface Test

4.2.3.1 Objective

To verify the external antenna interface meets the requirements specified in the *Input/Output Connections* section of the PEM Electrical Specification.

4.2.3.2 Method and Equipment

4.2.3.3 Test Cases

There are test cases using all combinations of test values below:

Parameter	Test Values	Units

4.2.3.4 Acceptance Criteria

- When an external antenna is connected, there should be no downlink from the internal antenna.
- When an external antenna is connected, the uP should detect that the antenna is connected.

External Antenna			I		
	Min	Max	Min	Max	Yes/No
			<u> </u>		

4.2.3.5 Test Setup

1.

2.

3.

4.

5.

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 15 of 49		
Title: Neuro Patient Programmer Platform Electrical DVT Report						

4.2.3.6 <u>Test Procedure</u>

1.

2.

3.

4.

4.2.3.7 <u>RESULTS</u> PASS

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 16 of 49	
Title: Neuro Patient Programmer Platform Electrical DVT Report					

Tes	t Con	figurati	ion		Test									
					А									
-		-			В									
		Exter	nal An	tenna	Interfa	e (A/m)			1				
	Test	Min	Max	Mean	Std dev	Min	Max	Mean	Std dev	Min	Max	Mean	Std dev	
- 1														
Ì	A				+	+							-	

4.2.4 Infrared Port Interface Test

4.2.4.1 Objective

To verify the infrared port interface meets the requirements specified in the *Input/Output Connections* section of the PEM Electrical Specification. [PTPROG_PEMT-0006:1]

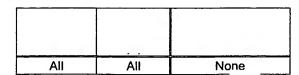
4.2.4.2 Method and Equipment

4.2.4.3 Test Cases

There are test cases using all combinations of test values below:

L	Parameter	Test Values	Units
Γ			

4.2.4.4 Acceptance Criteria



4.2.4.5 Test Setup

1.

2.

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Rev/Version 1.0

Sht 17 of 49

Title: Neuro Patient Programmer Platform Electrical DVT Report

3.

4.2.4.6 <u>Test Procedure</u>

1.

2.

3.

4.

4.2.4.7 RESULTS PASS

All devices met the acceptance criteria.

	Infrare	d (pass	fail)						
Voltage (V)									
	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass

4.2.5 Audio Transducer Test

4.2.5.1 <u>Objective</u>

To verify the audio transducer meets the requirements specified in the *Input/Output Connections* section of the PEM Electrical Specification.

4.2.5.2 Method and Equipment

4.2.5.3 Test Cases

There are test cases using all combinations of test values below:

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 18 of 49		
Title: Neuro Patient Programmer Platform Electrical DVT Report						

Parameter	Test Values	Units

4.2.5.4	Acceptance	Criteria

1		
1		
1		
1	-3-2	

4.2.5.5 Test Setup

- 1.
- 2.
- 3.
- 4.

5.

4.2.5.6 Test Procedure

- 1.
- 2.
- 3.
- 4.

4.2.5.7 <u>RESULTS</u> **PASS**

All devices met the acceptance criteria.

Min Max Min Min Max Max Max Max Max Max Max Max Std dev Std dev Std dev Std dev		Audio Transducer (dB					PL)								
		Min	Мах	Mean			Min	Max	Mean		Min	Max	Mean	_	
▎ 	-	+							1			-		-	

4.2.6 Manufacturing/Test Interface Test

Manufacturing requirements defined in Test Specification, Patient Programmer, 215387.

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Neurological

Document Number 288117-70205

Rev/Version 1.0

Sht 19 of 49

Title: Neuro Patient Programmer Platform Electrical DVT Report

4.3 Internal Resources Tests

4.3.1 Memory Test

4.3.1.1 **Objective**

To verify the internal memory resources meet the requirements specified in the *Internal Resources* section of the PEM Electrical Specification.

4.3.1.2 Method and Equipment

4.3.1.3 <u>Test Cases</u>

There are test cases using all combinations of test values below:

Parameter	Test Values	Units

4.3.1.4 Acceptance Criteria

ΔII	Pass

4.3.1.5 <u>Test Setup</u>

1. I'' 2.

3.

4.3.1.6 <u>Test Procedure</u>

1.

2.

3.

4.

4.3.1.7 RESULTS PASS

Memory (pass/fail)				
Test				
	Pass	Pass	Pass	
_	Pass	Pass	Pass	
_	Pass	Pass	Pass	

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 20 of 49			
Title: Neuro Patient Programmer Platform Electrical DVT Report							

4.3.2 Real-Time Clock Backup Test

4.3.2.1 Objective

To verify the real-time clock backup meets the requirements specified in the *Internal Resources* section of the PEM Electrical Specification.

4.3.2.2 Method and Equipment

4.3.2.3 Test Cases

There is one test case below:

Parameter	Test Value	Units

4.3.2.4 Acceptance Criteria

Test Case	Min Time w/o power (min)
	\ \

4.3.2.5 Test Setup

1.

2.

3.

4.3.2.6 Test Procedure

1.

2.

3.

4.

5.

4.3.2.7 RESULTS PASS

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 21 of 49			
Title: Neuro Patient Programmer Platform Electrical DVT Report							

	Real-Time Backup (pass/fail)						
Test							
	Pass	Pass	Pass				

4.3.3 Real-Time Clock Accuracy Test

4.3.3.1 **Objective**

To verify the real-time clock accuracy meets the requirements specified in the *Internal Resources* section of the PEM Electrical Specification.

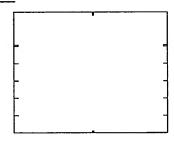
4.3.3.2 Method and Equipment

4.3.3.3 <u>Test Cases</u>

There are test cases (actually measurement points) using all combinations of test values below:

Test Value	Units

4.3.3.4 Acceptance Criteria



4.3.3.5 <u>Test Setup</u>

1.

2.

4.3.3.6 <u>Test Procedure</u>

1.

2.

4.3.3.7 RESULTS PASS

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 22 of 49			
Title: Neuro Patient Programmer Platform Electrical DVT Report							

	Real	Time Clock	Accuracy (seconds)	
Ľ.			4		
F	+-	+	+	-	-
<u> </u>	+	+	+	+	
-	+	+	+	+	+
_	<u> </u>	<u> </u>			

4.3.4 A/D Measurements Test

4.3.4.1 Objective

To verify the A/D measurement accuracy meets the requirements specified in the *Internal Resources* section of the PEM Electrical Specification.

4.3.4.2 Method and Equipment

4.3.4.3 <u>Test Cases</u>

There are test cases using the test values below:

Parameter	Test Values	Units
	· · · · · · · · · · · · · · · · · · ·	
		-
		-

4.3.4.4 Acceptance Criteria

A/D Voltage	Test Value	Max Error (%)
_		
-		

4.3.4.5 <u>Test Setup</u>

1.

2.

3.

4.

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 23 of 49			
Title: Neuro Patient Programmer Platform Electrical DVT Report							

5.

4.3.4.6 <u>Test Procedure</u>

1.

2.

3.

4.

4.3.4.7 <u>RESULTS</u> **PASS**

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 24 of 49

Title: Neuro Patient Programmer Platform Electrical DVT Report

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			Alli	JICIN I	Cilib	Н			1 1 0 1 1 1	P	1	g		
Input	Level	Min	Мах	Mean	Std dev		Min	Max	Mean	Std dev	Min	Max	Mean	Std dev
_	_	_			_		_					•		
		_			_	Ш	_				1			- -
		_			_						1			
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-	-	_			-	+-	-			+	+			+
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<u> </u> -	<u> </u>	-			-	⊢	-			+	+			+-
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4.3.5 D/A Control Voltages Test

4.3.5.1 <u>Objective</u>

To verify the D/A accuracy meets the requirements specified in the *Internal Resources* section of the PEM Electrical Specification.

4.3.5.2 Method and Equipment

4.3.5.3 <u>Test Cases</u>

There are test cases using all combinations of test values below:

	Medtronic
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Neurological

Document Number 288117-70205

Rev/Version 1.0

Sht 25 of 49

Title: Neuro Patient Programmer Platform Electrical DVT Report

Parameter	Test Value	Units

4.3.5.4 Acceptance Criteria

D/A Voltage	Measurement point	Max % Error
_		

4.3.5.5 Test Setup

1.

2.

3.

4.

4.3.5.6 Test Procedure

1.

2.

3.

4.3.5.7 RESULTS PASS

All devices met the acceptance criteria.

	D/A Control Voltage (% ERROR)	
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r	T	

4.4 Transmit Telemetry (Downlink) Tests

4.4.1 Magnetic Field Intensity Test

4.4.1.1 Objective

To verify downlink magnetic field intensity meets the requirements specified in the *Transmit Telemetry (Downlink)* section of the PEM Electrical Specification.

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 26 of 49
Title: Neuro Patient Programmer Pla	atform Electrical DV	T Report	 	1

4.4.1.2 Method and Equipment

3. 4.

4.4.1.3 There are	<u>Test Cases</u> e test cases at kHz using all combinations of test values belov
4.4.1.4	Acceptance Criteria
4.4.1.5 1. 2. 3. 4.	<u>Test Setup</u>
5.	
4.4.1.6 1. 2.	<u>Test Procedure</u>

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 27 of 49			
Title: Neuro Patient Programmer Platform Electrical DVT Report							

5.

4.4.1.7 RESULTS PASS

All devices met the acceptance criteria.

	Magnetic Field Intensity (A/m)	
	· · · · · · · · · · · · · · · · · · ·	
'		
-	+	
<u>_</u>	<u></u>	-
	+	_
	<u> </u>	Ξ

4.4.2 Burst Characteristics Test

4.4.2.1 Objective

To verify downlink burst characteristics of width, rise time, fall time, frequency, and overshoot meet the requirements specified in the *Transmit Telemetry (Downlink)* section of the PEM Electrical Specification.

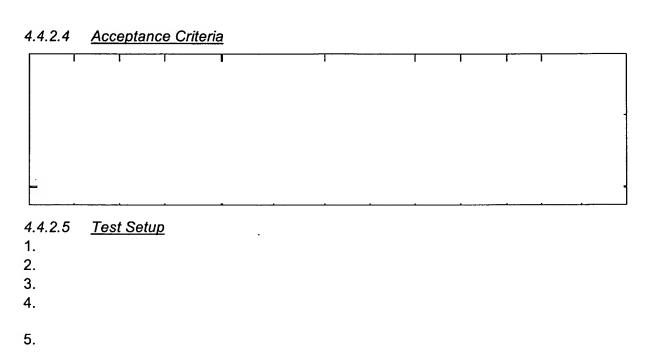
4.4.2.2 Method and Equipment

4.4.2.3 Test Cases

There are test cases using all combinations of test values below:

Parameter	Test Values	Units
_		-
-		-
_		

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 28 of 49
Title: Neuro Patient Programmer Pl	atform Electrical DV	Γ Report		



- 4.4.2.6 <u>Test Procedure</u>
- 1.
- 2.
- 3.
- 4.
- 5.

4.4.2.7 <u>RESULTS</u> **PASS**



Neurological

Document Number 288117-70205

Rev/Version 1.0

Sht 29 of 49

Title: Neuro Patient Programmer Platform Electrical DVT Report

			Rurs	t Chara	cteristi	rs -								
					ent Tem			Low	Temp			Higl	h Temp	
Antenna	Voltage	Test	Min	Мах	Mean	Std dev	Min	Max	Mean	Std dev	Min	Max	Mean	Std dev
-	-	_	_				-	-						
-	-	-				‡	‡			1	‡			
E	_	_	<u> </u>			+	t			+	‡			
-	-	_	<u> </u>			+	┢			+	+			+
-	-	- -	Ė			‡	‡			7	Ŧ			\Box
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-	-	-				1	‡			1	‡			\Box
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						I				, T	<u> </u>			

Medtronic	Neurological	288117-70205	Rev/Version 1.0	Sht 30 of 49
Title: Neuro Patient Programmer Pl	atform Electrical DV	T Report		

4.5 Receive Telemetry (Uplink) Tests

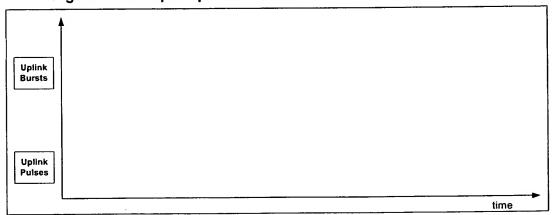
4.5.1 Detection Threshold Test

4.5.1.1 Objective

To verify uplink detection threshold (i.e. receiver sensitivity) meets the requirements specified in the *Receive Telemetry (Uplink)* section of the PEM Electrical Specification.

4.5.1.2 Method and Equipment

Figure 1: Example Uplink Detection Threshold Test Waveforms



4.5.1.3 <u>Test Cases</u>

There are test cases using all combinations of test values below:

Parameter	Test Values	Units
•	1	
	+	
•	+	

The supply voltage is 2.5 V.

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 31 of 49							
Title: Neuro Patient Programmer Platform Electrical DVT Report											

4.5.1.4 Acceptance Criteria

Antenna	try Type	Detection Onset (Uplink dB)	Detection Threshold (Uplink dB)	Maximum Input Level (Uplink dB)		
	Telemetry	Max	Max	Max		
	1		1.			

4.5.1.5 <u>Test Setup</u>

1.

2.

3.

4.

5.

4.5.1.6 <u>Test Procedure</u>

1.

2.

3.

4.

4.5.1.7 <u>RESULTS</u> PASS

	Detection Threshold (dB)															
Antenna	Telemetry	Min	Мах	Mean	Std dev		Min	Max	Mean	Std dev		Min	Max	Mean	Std dev	
					 	11		•			1					
-																

Medtronic		Document Number 288117-70205	Rev/Version 1.0	Sht 32 of 49							
Title: Neuro Patient Programmer Platform Electrical DVT Report											

	Maximum Input Level (pass/	Maximum Input Level (pass/fail)								
Antenna	Telemetry									
		Pass	Pass	Pass						
	-	Pass	Pass	Pass						
•	-	Pass	Pass	Pass						
	-	Pass	Pass	Pass						
-	-	Pass	Pass	Pass						
	•	Pass	Pass	Pass						

4.5.2 Detection Margin Test

4.5.2.1 Objective

To verify uplink detection margin meets the requirements specified in the *Receive Telemetry (Uplink)* section of the PEM Electrical Specification.

4.5.2.2 Method and Equipment

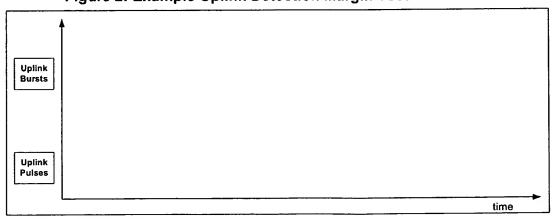


Figure 2: Example Uplink Detection Margin Test Waveforms

4.5.2.3 <u>Test Cases</u>

There are test cases using all combinations of test values below:

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 33 of 49						
Title: Neuro Patient Programmer Platform Electrical DVT Report										

Parameter	Test Values	Units
	_	
		

4.5.2.4 Acceptance Criteria

elemetry Type	ata Bursts nplitude A1	ıa	Ma	ction rgin nk dB)	
Teleme	Data B	Amplit	Antenna	Min	Max
-				_	_

4.5.2.5 <u>Test Setup</u>

1.

2.

3.

4.

5.

4.5.2.6 <u>Test Procedure</u>

1.

2.

3.

4.

4.5.2.7 <u>RESULTS</u> PASS

All devices met the acceptance criteria.

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 34 of 49							
Title: Neuro Patient Programmer Platform Electrical DVT Report											

		Dete	ction M	largin ((dB))				- ,			
Antenna	Telemetry	Min	Мах	Mean	Std dev		Min	Max	Mean	Std dev		Min	Мах	Mean	Std dev	
_						 					+ -					
-																

4.5.3 Noise Immunity Test

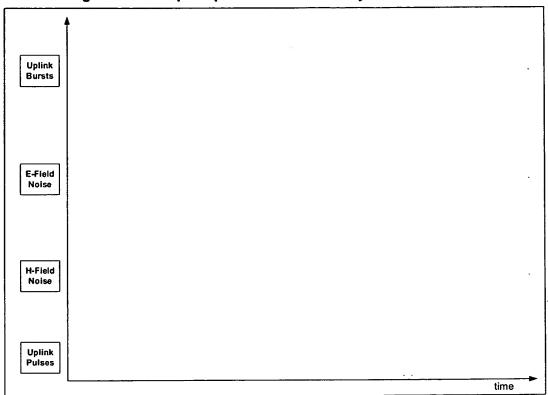
4.5.3.1 Objective

To verify uplink noise immunity meets the requirements specified in the *Receive Telemetry* (*Uplink*) section of the PEM Electrical Specification.

4.5.3.2 Method and Equipment

Medtronic			Rev/Version 1.0	Sht 35 of 49							
Title: Neuro Patient Programmer Platform Electrical DVT Report											

Figure 3: Example Uplink Noise Immunity Test Waveforms



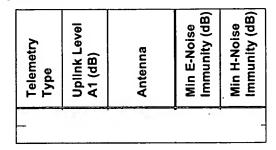
4.5.3.3 Test Cases

There are test cases using all combinations of test values below:

Test Values	Units

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 36 of 49
Title: Neuro Patient Programmer Pla	atform Electrical DV	Γ Report		

4.5.3.4 Acceptance Criteria



4.5.3.5 <u>Test Setup</u>

1.

2.

3.

4.

5.

6.

4.5.3.6 <u>Test Procedure</u>

1.

2.

3.

4.

5.

4.5.3.7 <u>RESULTS</u> PASS

All devices met the acceptance criteria.

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 37 of 49							
Title: Neuro Patient Programmer Platform Electrical DVT Report											

			Nois	Noise Immunity (dB)													
Antenna	Noise	Telemetry	Min	Мах	Mean	Std dev		Min	Max	Mean	Std dev		Min	Max	Mean	Std dev	
-		,	•						,	,						-	
-																-	
																- -	
<u>-</u>																-	
- - -																-	

4.5.4 Signal Distortion Test

4.5.4.1 Objective

To verify uplink signal distortion meets the requirements specified in the *Receive Telemetry* (*Uplink*) section of the PEM Electrical Specification.

4.5.4.2 Method and Equipment

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 38 of 49
Title: Neuro Patient Programmer Pl	atform Electrical DV	T Report		

4.5.4.3 Test Cases

Parameter	Test Values	Units
		

There are test cases for Tel A, and test cases for Tel N.

4.5.4.4 Acceptance Criteria

Telemetry Type	Uplink Level A1 (dB)	Antenna	Interval Distortion (µS)	Active/Idle Distortion (μS)
				_

4.5.4.5 <u>Test Setup</u>

1.

2.

3.

4.

5.

4.5.4.6 <u>Test Procedure</u>

1.

2.

3.

4.

4.5.4.7 <u>RESULTS</u> PASS

All devices met the acceptance criteria.

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 39 of 49
Title: Neuro Patient Programmer Pl	atform Electrical DV	T Report		<u> </u>

			Signa	l Distor	tion Tel	emetry	A (us)				 				_
Antenna	Test	Uplink (dB)	Min	Мах	Mean	Std dev	1	Min.	Max	Mean	Std dev	Min	Мах	Mean	Std dev	
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			Sign	al Disto	ortion T	elemet	ry I	N, 0's (u	s)								
Antenna	Test	Uplink (dB)	Min	Мах	Mean	Std dev		Min	Мах	Mean	Std dev		Min	Мах	Mean	Std dev	
							'			•		·				-	
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Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 40 of 49
Title: Neuro Patient Programmer Pl	atform Electrical DV	T Report	<u> </u>	

			Sign	al Disto	rtion T	elemetr	уN	, 1's (u	s)								
Antenna	Test	Uplink (dB)	Min	Max	Mean	Std dev		Min	Мах	Mean	Std dev		Min	Мах	Mean	Std dev	
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4.5.5 Turnaround Time Test

4.5.5.1 Objective

To verify uplink turnaround time meets the requirements specified in the *Receive Telemetry* (*Uplink*) section of the PEM Electrical Specification.

4.5.5.2 Method and Equipment

4.5.5.3 <u>Test Cases</u>

There are test cases using all combinations of test values below:

Parameter	Test Values	Units

Medtronic

Neurological

Document Number 288117-70205

Rev/Version 1.0

Sht 41 of 49

Title: Neuro Patient Programmer Platform Electrical DVT Report

4.5.5.4 Acceptance Criteria

Supply Voltage	H-Bridge Drive Duty Cycle	Turnaround Time (mS)

4.5.5.5 <u>Test Setup</u>

1.

2.

3.

4.5.5.6 <u>Test Procedure</u>

1.

2.

3.

4.

4.5.5.7 RESULTS PASS

All devices met the acceptance criteria.

	Turnaround	i Time (pa	ss/fail)		
Test				1	

4.5.6 Hold Drift Test

4.5.6.1 Objective

To verify the hold drift meets the requirements specified in the *Receive Telemetry (Uplink)* section of the PEM Electrical Specification.

4.5.6.2 Method and Equipment

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 42 of 49
Title: Neuro Patient Programmer Pla	etform Electrical DV	T Report		

4.5.6.3 <u>Test Cases</u>

There is test case:

Parameter	Uplink Level	Units

4.5.6.4 Acceptance Criteria

|--|

4.5.6.5 <u>Test Setup</u>

1.

2.

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4.5.6.6 <u>Test Procedure</u>

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Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 43 of 49
Title: Neuro Patient Programmer Pla	atform Electrical DV	Γ Report		

4.5.6.7 <u>RESULTS</u> **PASS**

All devices met the acceptance criteria.

Hold Drift (mV)			
		•	
			<u>i </u>
_			7

4.5.7 New-Battery FET Test

4.5.7.1 Objective

To verify that enabling the new-battery FET circuit reduces the receiver noise floor (ambient RF energy detected by the receiver circuit) when new batteries are used.

4.5.7.2 Method and Equipment

4.5.7.3 <u>Test Cases</u>

There is test case:

Parameter	Uplink Level	Units
	,	

4.5.7.4 Acceptance Criteria

Supply Voltage	New-Battery FET	RSSI Peak	
-			

4.5.7.5 <u>Test Setup</u>

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2.

3.

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 44 of 49
Title: Neuro Patient Programmer Pl	atform Electrical DV	T Report		

4.5.7.6 <u>Test Procedure</u>

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6.

7.

4.5.7.7 <u>RESULTS</u> PASS

4.6 Telemetry Performance Tests

4.6.1 Telemetry Map Area at a Fixed Distance Test

4.6.1.1 Objective

To verify telemetry performance in terms of map area at a fixed distance meets the requirements specified in the *Telemetry Performance* section of the PEM Electrical Specification.

4.6.1.2 Method and Equipment

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 45 of 49
Title: Neuro Patient Programmer Pl	atform Electrical DV	T Report		

4.6.1.3 <u>Test Cases</u>

Parameter	Test Values	Units
-	,	
_		
-		
-		

There are test cases.

4.6.1.4 Acceptance Criteria

IPG	Antenna	Map Area @ 5cm
		_

4.6.1.5 <u>Test Setup</u>

1.

2.

4.6.1.6 <u>Test Procedure</u>

1.

2.

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5. 6.

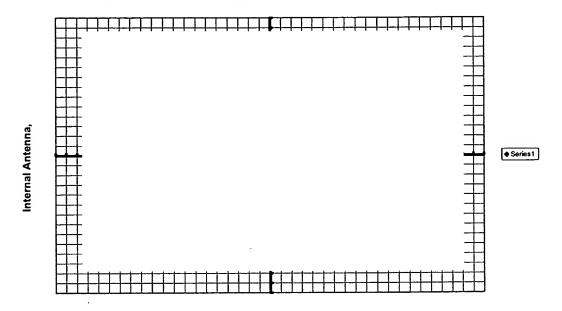
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8.

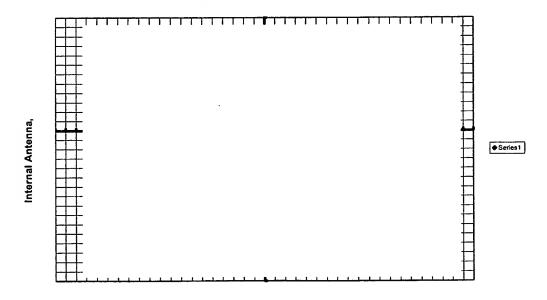
4.6.1.7 <u>RESULTS</u> **PASS**

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 46 of 49	
Title: Neuro Patient Programmer Platform Electrical DVT Report					

4.6.1.7.1 Internal Antenna Map @

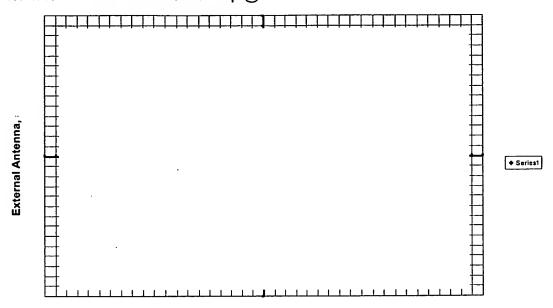


4.6.1.7.2 Internal Antenna @

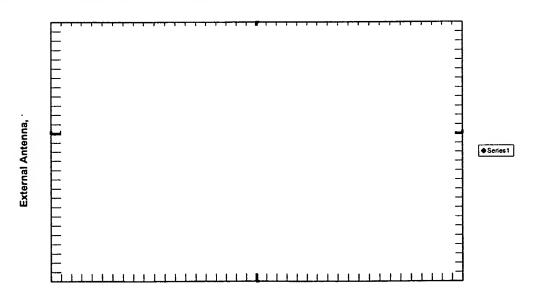


Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 47 of 49
Title: Neuro Patient Programmer Pl	atform Electrical DV	T Report		

4.6.1.7.3 External Antenna Map @



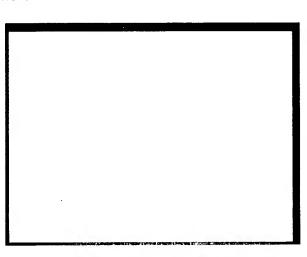
4.6.1.7.4 External Antenna @



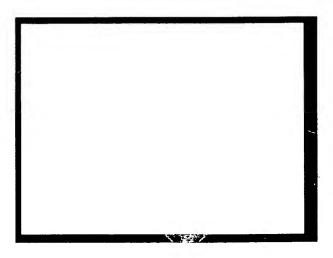
4.6.1.7.5 Photo of test fixture showing

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 48 of 49
Title: Neuro Patient Programmer Pla	tform Electrical DV	T Report		L

in this photo.



4.6.1.7.6 Photo of



Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 49 of 49
Title: Neuro Patient Programmer Pl	atform Electrical DV	T Report		

5 COMPLETION

This paragraph concludes this test specification.

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Test Path #1 from DVT Plan 288117-70020 Section 7.0

DVT Pre-Test Performed to verify operational units.

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Testing performed by

Date:

23-May-02

EQUIPMENT:

288117-70183

Page 1 of 29

SUMMERY SHEET

TECH:

TEST PLAN: 288117-70020

PAR# 5365 TEST PLAN: 288117-70020
Patient Programmer for Neuro devices
DATE: 29 MAY 02 INITIAL VISUAL & ELECTRICAL

	٦- <u> </u>	
×	0.K.	NJD000149P
×	O.K.	NJD000140P
×	О.К.	NJD000139P
×	O.K.	NJD000138P
×	O.K.	NJD000080P
×	О.К.	NJD000079P
×	0.ㅈ.	NJD000078P
×	O.K.	NJD000077P
×	0.K.	NJD000037P
×	O.K.	NJD000036P
×	0.K.	NJD000035P
×	O.K.	NJD000034P
×	O.K.	NJD000033P
×	О.К.	NJD000031P
×	O.K.	NJD000028P
×	O.K.	NJD000026P
×	O.K.	NJD000025P
×	O.K.	NJD000024P
×	O.K.	NJD000022P
×	O.K.	NJD000020P
×	O.K.	NJD000019P
×	0.K.	NJD000018P
did functional	VISUAL	SERIAL#
Requestor		
		C) T. CO 1877 C. OF

Exhibit D (cont.)

RESULTS: NO ANOMALIES NOTED

Page 2 of 29

SUMMERY SHEET

DVT Test Data for 288117-70020

TEST PLAN: 288117-70020

Test Path #1

Patient Programmer for Neuro devices.

DATE: 19-Jun-02 Life cycle of battery contacts and door, and external antenna jack.

Subject samples

NJD000018P NJD000020P NJD000022P NJD000025P NJD000028P NJD000031P NJD000031P NJD000035P NJD000035P NJD000077P NJD000077P NJD000078P NJD000078P NJD000079P NJD0000138P NJD000139P NJD000139P NJD000139P NJD000139P	288117-70020 test number Serial Number	
	6.3.3 cycles	Battery Door
	6.3.4 cycles	Battery External
	6.3.5 cycles	ixternal
	Tested by:	
	6.3.1 Length	Dimension
	Width	S
	Ŧ	
	6.3.2 oz.	Weight w/o batteries
	02.	Weight w/o Total batteries 2 AA batteries Weight
	oz.	Total Weight

Average

Revision 4.0

Test Path #1

EQUIPMENT:

Std Dev Dimensions per print 502814

DVT Test Data for 288117-70020

Test Path #1

SUMMERY SHEET

PAR# 5365 TEST PLAN: 288117-70020

Patient Programmer for Neuro devices.

Subject samples to low temp. storage of degrees F for 19-Jun-02 All Functional Testing done per 6.1 except backlight and IR port. Storage Temperature paragraph 6.2.2 of test plan. hours then degrees F for hours.

Functional test samples post each temperature storage.

NJD000140P NJD000149P Date: Complete NJD000034P NJD000035P NJD000018P NJD000019P NJD000020P NJD000025P NJD000024P NJD000022P NJD000037P NJD000036P NJD000031P NJD000028P NJD000026P NJD000138P NJD000078P NJD000077P NJD000033P NJD000139P NJD000080P NJD000079P Serial # 18-Jun Functional 18-Jun 19-Jun Functional 19-Jun

NOTES:

Results:

288117-70183

Page 5 of 29

EQUIPMENT:

Test Path #1

Page 6 of 29

SUMMERY SHEET

			C::II:	
PAR# 5365	TEST PLAN: 288117-70020	117-70020		TECH:
Patient Programme	Patient Programmer for Neuro devices.	Operating Temperature paragraph 6.2.1 of test plan.	ນaragraph 6.2.1 of test p	lan.
DATE:	4-Jun-02 All Functi	4-Jun-02 All Functional Testing done per 6.1 except backlight and IR port.	cept backlight and IR po	ĭ.
Subject samples to	l ow temp, storage of	Subject samples to low temp storage of degrees F for hours then degrees F for hours.	dearees F for hours.	

Date: Complete	NJD000149P	NJD000140P	NJD000139P	NJD000138P	NJD000080P	NJD000079P	NJD000078P	NJD000077P	9750000DLN	NJD000036P	NJD000035P	NJD000034P	NJD000033P	NJD000031P	NJD000028P	NJD000026P	4520000DFN	NJD000024P	NJD000022P	NJD000020P	NJD000019P	NJD000018P	Serial #	Subject samples to Low temp. storage of
4-Jun									1														Low temp.	ow temp. stora
4-Jun																							Functional I	
5-Jun																							High Temp.	degrees F for hou
5-Jun		ĺ	i	1	I	l	I	•	1	l	1	l	I	I	l		l	ı		1	ı	1	Functional	hours then degree
		L	1	1,	I					I .		L	L.,.	I			_	L	L		·	L.,		degrees r roi

Results:

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EQUIPMENT:

DVT Test Data for 288117-70020

Revision 4.0

SUMMERY SHEET

PAR# 5365 TEST PLAN: 288117-70020

Patient Programmer for Neuro devices.

DATE: 20-Jun-02 Thermal Shock paragraph 6.2.3 of test plan. cycles of degrees F, then I

Subject samples to cycles of

Dwell at each temperature for 1 hour. All Functional Testing done per 6.1 except backlight and IR port.

NJD000034P NJD000035P NJD000037P NJD000036P NJD000033P NJD000031P NJD000028P NJD000026P NJD000025P NJD000024P NJD000022P NJD000020P NJD000019P NJD000018P NJD000140P NJD000139P NJD000138P NJD000080P NJD000079P NJD000078P NJD000077P NJD000149P Serial # Thermal Shock Functional Testing Visual

NOTES:

A

RESULTS:

288117-70183

EQUIPMENT:

Page 8 of 29

Patient Programmer for Neuro devices. DATE: 21-Jun-02 Cher **PAR# 5365** Subject samples to

21-Jun-02 Chemical Resistance paragraph 6.2.7 of test plan.

TEST PLAN: 288117-70020

SUMMERY SHEET

TECH:

NJD000034P NJD000035P NJD000036P NJD000037P NJD000149P NJD000140P NJD000138P NJD000080P NJD000079P NJD000078P NJD000077P NJD000033P NJD000031P NJD000028P NJD000026P NJD000025P NJD000024P NJD000022P NJD000020P NJD000019P NJD000018P Serial # Chemical Testing Visual

Exhibit D (cont.)

RESULTS:

EQUIPMENT:

288117-70183

Page 9 of 29

Revision 2.0

Test Path #2 from DVT Plan 288117-70020 Section 7.0

Test Path #2

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Buttons Audio LCD contact Door X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X X		× ×	××	××	××	××	××	NJD000137P
Battery Battery Rea LCD contact Door X X X X X X X X X X X X X X X	××	× ×	×	××	××	××	×	NJD000134P
Battery Battery Rea LCD contact Door	×	×	×	×	×	×	×	NJD000133P
Battery Battery Rea LCD contact Door	×	×	×	×	×	×	×	NJD000131P
Battery Battery Rea LCD contact Door	×	×	×	×	×	×	×	NJD000130P
Battery Battery Rea LCD contact Door	×	×	×	×	×	×	×	NJD000129P
Battery Battery Rea LCD contact Door	×	×	×	×	×	×	×	NJD000128P
Battery Battery Rea LCD contact Door	×	×	×	×	×	×	×	NJD000127P
Battery Battery Rea LCD contact Door	×	×	×	×	×	×	×	NJD000126P
Battery Battery Rea LCD contact Door	×	×	×	×	×	×	×	NJD000124P
Battery Battery Real	×	×	×	×	×	×	×	NJD000123P
Battery Battery Rea	×	×	×	×	×	×	×	NJD000122P
Battery Battery Rea	×	×	×	×	×	×	×	NJD000121P
Battery Battery Rea LCD contact Door X X X X X X X X X X X X X X X	×	×	×	×	×	×	×	NJD000120P
Battery Battery Rea LCD contact Door X X X X X X X X X X X X X X X	×	×	×	×	×	×	×	NJD000119P
Battery Battery Rea LCD contact Door X X X X X X X X X X X X X X X X X X X	×	×	×	×	×	×	×	NJD000116P
Battery Battery Rea LCD contact Door	×	×	×	×	×	×	×	NJD000114P
Battery Battery Rea LCD contact Door x x x x x x x	×	×	×	×	×	×	×	NJD000113P
Battery Battery Rea LCD contact Door x x x	×	×	×	×	×	×	×	NJD000111P
Battery Battery Rea	×	×	×	×	×	×	×	NJD000110P
Battery Battery Rea	×	×	×	×	×	×	×	NJD000109P
Battery Battery	₹		Doc	contact	LCD	Audio	operational	Serial Number
			Batter	Battery			Buttons	

Testing performed by

EQUIPMENT: 1

Date:

23-May-02

Page 10 of 29

DVT Test Data for 288117-70020

Revision 2.0

SUMMERY SHEET

PAR# 5365
TEST PLAN: 288117-70020
Patient Programmer for Neuro devices.
PAR# 5365
INITIAL VISUAL & ELECTRICAL

DATE: 29 MAY 02	02	INITIAL VISUAL & ELE	י מי ברב
		Requestor	
SERIAL#	VISUAL	did functional	
NJD000109P	O.K.	×	
NI ID000110B	2	×	

	29-May	
×	O.K.	NJD000137P
×	0.K.	NJD000136P
×	0.K.	NJD000134P
×	0.ĸ	NJD000133P
×	O.K.	NJD000131P
×	O.K.	NJD000130P
×	O.K.	NJD000129P
×	О.К.	NJD000128P
×	O.K.	NJD000127P
×	O.K.	NJD000126P
×	O.K.	NJD000124P
×	O.K.	NJD000123P
×	O.K.	NJD000122P
×	O.K.	NJD000121P
×	O.K.	NJD000120P
×	O.K.	NJD000119P
×	O.K.	NJD000116P
×	O.K.	NJD000114P
×	O.K.	NJD000113P
×	O.K.	NJD000111P
×	O.K.	NJD000110P
×	O.K.	NJD000109P
did functional	VISUAL	SERIAL#

RESULTS:

Page 11 of 29

Revision 2.0

SUMMERY SHEET

TEST PLAN: 288117-70020

PAR# 5365 TEST	TEST PLAN: 288117-70020	7-70020			TE	TECH:	
Patient Programmer for Neuro devices.		Broad Band Random Vibration paragraph 6.2.4 of test plan.	Random '	Vibration par	agraph 6.	2.4 of test plar	
DATE: 4-Jun-02		All Functional Testing done per 6.1 except backlight and IR port.	er 6.1 ex	cept backligl	nt and IR I	oort.	
Subject samples to							
	:	•-					
SERIAL# Back down Visual R side dow Visual Top up Visual Functional Observa	Visual	R side dow	Visual	Top up	Visual	Functional	Observa

Date Completed 7-Jun	NJD000137P	NJD000136P	NJD000134P	NJD000133P	NJD000131P	NJD000130P	NJD000129P	NJD000128P	NJD000127P	NJD000126P	NJD000124P	NJD000123P	NJD000122P	NJD000121P	NJD000120P	NJD000119P	NJD000116P	NJD000114P	NJD000113P	NJD000111P	NJD000110P	NJD000109P	SERIAL#	
7-Jun																							Back down	
7-Jun										٠													Visual	
7-Jun																							R. side dow	-
7-Jun																							Visual	
7-Jun																							Top up	
7-Jun																							Visual	
13-Jun																							Functional	
		•	1	1	ı	1	1	1	ı		i	1	1	1	ı	1	1	ľ	1	1	1	1	Observations	

NOTES: C B 1

RESULTS:

EQUIPMENT:

288117-70183

Page 12 of 29

Test Path #2

PAR# 5365 TEST PLAN: 288117-70020 T PLAN: 288117-70020

TECH: ROY POPE devices.

Mechanical Shock paragraph 6.2.5 of test plan.

All Functional Testing done per 6.1 except backlight and IR port. SUMMERY SHEET

Patient Programmer for Neuro devices.

DATE: 20-Jun-02 All Fund

NJD000137P	NJD000136P	NJD000134P	NJD000133P	NJD000131P	NJD000130P	NJD000129P	NJD000128P	NJD000127P	NJD000126P	NJD000124P	NJD000123P	NJD000122P	NJD000121P	NJD000120P	NJD000119P	NJD000116P	NJD000114P	NJD000113P	NJD000111P	NJD000110P	NJD000109P	SERIAL#	Subject samples to
·																			l	l		Front	ţ <u>o</u>
																					:	Back	
																					:	Тор	
																				-	-	Bottom	
																					•	Left side	
																					•	Right side	
			•	•	•		•	•	•			•		_			•			<u> </u>	:	Testing	

NOTES: Ą B

RESULTS:

EQUIPMENT:

Test Path #3 from DVT Plan 288117-70020 Section 7.0

DVT Pre-Test Performed to verify operational units.

\neg	_	_	_	1		_	-	7	_			_	_				_	_	\neg	_			
NJD000108P	NJD000107P	NJD000106P	NJD000104P	NJD000103P	NJD000102P	NJD000101P	NJD000100P	NJD000099P	NJD000098P	NJD000097P	NJD000096P	NJD000094P	NJD000093P	NJD000092P	NJD000089P	NJD000087P	NJD000086P	NJD000084P	NJD000083P	NJD000082P	NJD000081P	Serial Number	Buttons
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	operational	Buttons
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	Audio	
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	LCD	
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	contact	Battery
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	Door	Battery
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	clock	Battery Real time
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	⊼	
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	Backlight	
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	Backlight Communication	
웃	Q	ę	Ç	웃	Ş	웃	웃	S	웃	ę	웃	웃	ę	웃	웃	웃	웃	웃	ę	Ç	R	Results	•

EQUIPMENT: 1

Testing performed by

Date:

23-May-02

Exhibit D (cont.)

Page 14 of 29

TECH:

PAR# 5365

TEST PLAN: 288117-70020

Patient Programmer for Neuro devices.

DATE: 29 MAY 02

INITIAL VISUAL & ELECTRICAL

Requestor

	29-May	Date: Complete
×	O.K.	NJD000108P
×	٥.ĸ	NJD000107P
×	O.K.	NJD000106P
×	O.K.	NJD000104P
×	O.K.	NJD000103P
×	O.K.	NJD000102P
×	O.⊼.	NJD000101P
×	O.K.	NJD000100P
×	0.K.	NJD000099P
×	O.K.	NJD000098P
×	O.K.	NJD000097P
×	O.K.	NJD000096P
×	٥. ۲ .	NJD000094P
×	О.К.	NJD000093P
×	O.K.	NJD000092P
×	O.K.	NJD000089P
×	O.K.	NJD000087P
×	٥. ۲ .	NJD000086P
×	٥.٨.	NJD000084P
×	0.K.	NJD000083P
×	O.K.	NJD000082P
×	О.К.	NJD000081P
did functional	VISUAL	SERIAL#
Requestor		

Exhibit D (cont.)

RESULTS: NO ANOMALIES NOTED

, days.

Patient Programmer for Neuro devices.	for Neuro device	<i>ș</i> .			
DATE:	29-May-02	All Functional Testir	ng done per 6	All Functional Testing done per 6.1 except backlight and IR port.	
Subject	samples to	degrees F and	RH for da	days. Test samples per request	· :
	**************************************	40)	3	
SERIAL#				' 5'	,
NJD000081P				•	
NJD000082P					
NJD000083P					
NJD000084P					
NJD000086P					
NJD000087P					
9680000GFN					
NJD000092P					
NJD000093P				•	
NJD000094P					
NJD000096P	†				
NJD000097P	•				
NJD000098P	1			•	
NJD000099P	i –				
NJD000100P					
NJD000101P					
NJD000102P					
NJD000103P	 			•	
NJD000104P					
NJD000106P					
NJD000107P					
NJD000108P			-	1	
Date: Complete	3-Jun	3-Jun	4-Jun	4-Jun 19-Jun 19-Jun	
NOTES:	A=				
) B			n m	
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Page 16 of 29

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RESULTS:

EQUIPMENT:

Test Path #3

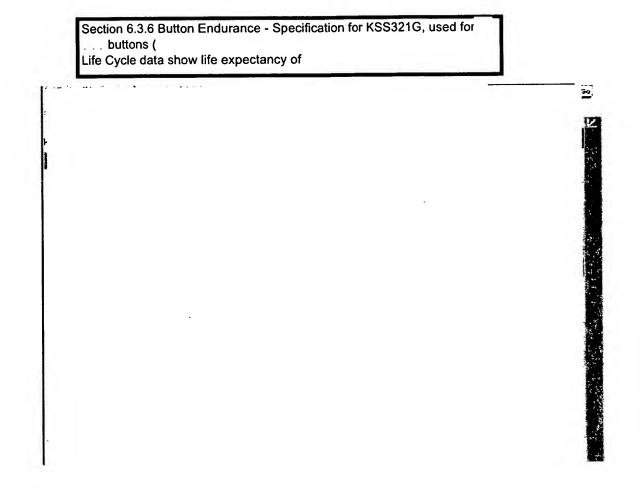
DVT Test Data for 288117-70020

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Page 17 of 29

Revision 4.0

DVT Test Data for 288117-70020



DVT Test Data for 288117-70020

Revision 4.0

Section 6.3.8 Flamability - Both top and bottom housings are made from

DVT Test Data for 288117-70020

DVT Test Data for 288117-70020

Revision 4.0

Section 6.3.6 - Button Endurance - Specification for KSC621- Used for top buttons (
Life Cycle data show life expectancy

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Other Data DVT Test Data for 288117-70020 Revision 4.0

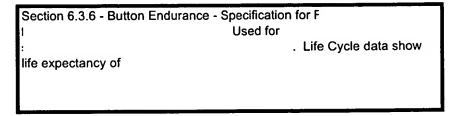
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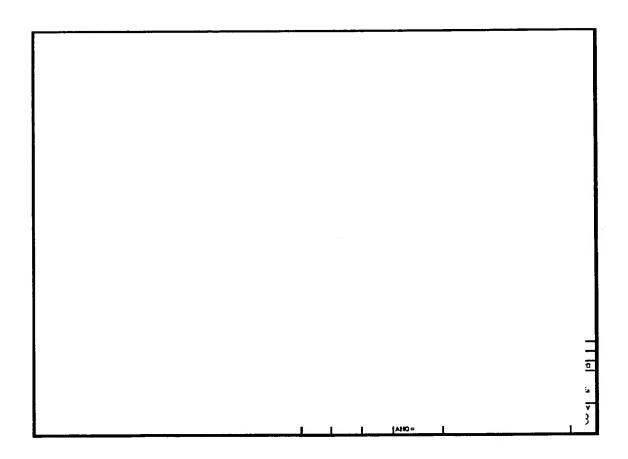
288117-70183 Page 22 of 29

DVT Test Data for 288117-70020

DVT Test Data for 288117-70020

Revision 4.0





Page 24 of 29

DVT Test Data for 288117-70020

Revision 4.0

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Page 25 of 29

DVT Test Data for 288117-70020

DVT Test Data for 288117-70020

Section 6.3.7 Scratch resistance -	1	

DVT Test Data for 288117-70020

DVT Test Data for 288117-70020

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